

# Solver Paints

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## PRODUCT INFORMATION

TS-4298-01

### SOLVER LINE 4298 - DRY-ADD

#### DESCRIPTION:

SOLVER Dry-Add is a Urethane Additive for Enamels to improve hard drying properties, humidity, petrol and wrinkle resistance. May be used under air dry, or force dry conditions up to 30 minutes at 80°C.

#### MIXING INSTRUCTIONS:

Add at the rate of 500 mls per 4 litres of unthinned enamel. Compatible with SOLVER Line 4159 Brite-Glo Enamel and SOLVER Line 4777 Supergloss (N.B. Not recommended for use with SOLVER Line 4307 Ultramel). Do not add more than recommended amount. SOLVER Line 4298 Dry-Add is moisture sensitive. Part cans must be resealed firmly and used within 48 hours.

#### POT LIFE:

Blended enamels have a maximum pot life of 8 hours at 25°C and 50% Relative Humidity. Do not re-lid blended material as pressure may develop.

#### DIRECTIONS:

FOR AUTOMOTIVE AND INDUSTRIAL USE ONLY:  
This product requires professional equipment and experience for safe handling. NOT FOR USE BY THE GENERAL PUBLIC. When spraying the mixture of base and hardener, the operator must wear a positive pressure air supplied full face respirator. The spray area must be isolated from other people while spraying is in progress and until all spray mist has been effectively dispersed. For Automotive and Industrial Finishing Systems, a spray booth fitted with an effective filtered exhaust system and complying with local legislation must be used. THIS HARDENER MUST BE KEPT FIRMLY LIDDED AS IT DETERIORATES RAPIDLY ON EXPOSURE TO AIR, IF USING ONLY A PORTION OF THE CONTENTS, RESEAL THE CONTAINER IMMEDIATELY. IN CASE OF SPILLAGE, ABSORB ON TO DRY SAND OR EARTH, REMOVE FROM THE WORK AREA, COVER WITH WATER FOR 24 HOURS BEFORE DISPOSAL. TREAT EMPTY CANS IN THE SAME MANNER.

#### SAFETY DIRECTIONS:

This hardener is to be used only with SOLVER Line 4777 Supergloss and SOLVER Line 4159 Brite Glo Enamel. See material safety data sheet and directions for use on base of can. Avoid contact with skin and eyes and avoid breathing vapour. Breathing fumes or spray mist can cause sensitisation and asthma-like reaction. Persons suffering from chronic respiratory problems should not use. Attacks eyes and irritates skin. All mixing and handling of hardener and paint containing hardener must be carried out under working conditions that prevent skin contact or inhalation of vapours, eg, wear impervious gloves in a ventilated booth fitted with an effective filtered exhaust system. Wear a positive pressure air supplied full face respirator (complying with Australian Standard 1716-1984) and gloves while spraying until all spray mist has been effectively dispersed.

#### SIZES:

500 ml. & 250 ml.

#### WARNING:

This package contains highly volatile and flammable solvents and when using contents adequate ventilation to the outside must be provided. All potential sources of ignition (open flames, pilot lights, furnaces, spark producing switches, etc.) must be eliminated in, or near, the working area. DO NOT SMOKE. Keep container closed when not in use. Avoid breathing the vapour and skin contact. Keep away from children. This material contains 63.6 grams per 100 ml. of polymeric isocyanate including a maximum content of 0.45 grams per 100 ml of volatile free organic isocyanate. Vapour and mist spray are harmful and may cause lung irritation or allergic respiratory reaction. Causes skin and eye irritation.

#### FIRST AID:

If poisoning occurs, contact a doctor or Poisons Information Centre. If affected by inhalation of vapour or spray mist, remove to fresh air. If breathing difficulty persists or occurs later, consult a doctor and have label information available. If in eyes, hold eyes open, flood with water for at least 15 minutes, call a doctor. If skin contact occurs, remove contaminated clothing and wash skin thoroughly with soap and water. Immerse contaminated clothing in water for 24 hours and do not re-use until it has been laundered. In case of swallowing, DO NOT INDUCE VOMITING. Seek immediate medical attention.

#### CAUTION:

The can may contain internal pressure. To open, cover can with a cloth. Remove cap slowly to prevent contents splashing. Store away from heat and moisture.

Flammable.

PROVIDE ADEQUATE VENTILATION DURING USE.

KEEP OUT OF REACH OF CHILDREN

FOR FURTHER SAFETY INFORMATION REFER TO MATERIAL SAFETY DATA SHEET AND ALSO PRODUCT INFORMATION SHEET SS-100.

CHANGES SINCE LAST ISSUE:

AUSTRALIAN MADE



AUSTRALIAN OWNED

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