

**SOLVER LINE 4314 - SOLVER MASTER SUEDE ENAMEL WALL PAINT**  
**(INTERIOR-EXTERIOR).**

**DESCRIPTION:**

An alkyd resin based flat wall and ceiling paint for interior and exterior use. Dries to a dead flat finish that camouflages imperfections in the substrate. It is more resistant to water stains than water-based products.

**USE ON:**

Plaster, wall-boards (soft and hard), fibrous cement sheets, fibrous plaster, brickwork cement render, interior woodwork, etc. NOT suitable for use on exterior timber.

DO NOT use for any purpose other than as specified in our literature.

**COVERAGE:**

Approximately 16 square metres per litre on smooth or sealed surfaces. This equates to a film thickness of 24 microns, not taking into account losses due to method of application. On porous or rough surfaces, the spreading rate may drop to 10 square metres per litre for the first coat.

**SURFACE PREPARATION:**

BRICK, MASONRY, PLASTER, FIBROUS-CEMENT, ETC.

New Unpainted - Allow surfaces to cure and dry for at least 12 weeks. Clean down thoroughly. Apply 1 coat of SOLVER Line 4129 Wall Sealer. (For Plasterglass sheeting use SOLVER Line 4334 Plaster Glass Sealer instead). When dry, sand lightly and dust off.

Previously Painted - Wash down thoroughly to remove all dirt, grease etc. Remove loose and flaking paint and sand smooth. Gloss and semi-gloss enamel surfaces should be dulled by sanding. Remove dust. Spot prime bare areas as for new work.

PAPER-FACED PLASTER BOARD.

New Unpainted - Lightly sand any rough joints or patching. Dust off. Apply 1 coat of SOLVER Line 4330 Solver Master Acrylic Undercoat-Sealer. When dry, sand lightly and dust off.

Previously Painted - Wash down thoroughly to remove all dirt, grease etc. Remove loose and flaking paint, and sand smooth. Gloss and semi-gloss enamel surfaces should be dulled by sanding. Remove dust. Spot prime bare areas SOLVER Line 4330 Solver Master Acrylic Undercoat-Sealer.

STEEL, WROUGHT IRON, ETC

New Unpainted - Degrease with SOLVER Line 4510 Solprep Degreaser, remove any rust by wire brushing and treat with a rust converter. Apply 1 coat of SOLVER Line 4120 Zinc Phosphate Anti-Corrosive Metal Primer.

Previously Painted - Degrease and remove rust and loose flaking paint. Treat rusted areas with a rust converter. Touch up bare areas with SOLVER Line 4120 Zinc Phosphate Anti Corrosive Metal Primer.

GALVANIZED STEEL, ZINCALUME

New, unpainted - degrease with SOLVER Line 4510 Solprep Degreaser. Apply 1 coat SOLVER Line 4106 Galva-Link Primer.

Previously Painted - Clean thoroughly to remove all dirt, grease etc. Remove loose and flaking paint, and sand smooth. Gloss and semi-gloss enamel surfaces should be dulled by sanding. Remove dust. Treat rusted areas with a rust converter. Spot prime with SOLVER Line 4120 Zinc Phosphate Anti Corrosive Metal Primer. On bare areas that are not rusted spot prime with SOLVER Line 4106 Galva-Link Primer.

ALUMINIUM, ZINC, COPPER, BRASS ETC.

New Unpainted - Roughen surface with fine abrasive appear and clean down. Apply 1 coat SOLVER Line 4632 Single Pack Etch primer by spray. (SOLVER Line 4120 Zinc Phosphate Anti Corrosive Metal Primer White may be used as a brushing application alternative.)

Previously Painted - Remove loose and flaking paint and proceed as above, apply the primer only to bare metal areas.

**INTERIOR TIMBER SURFACES**

New Unpainted - Sand and dust down. Apply SOLVER Line 4388 Solver Master Wood Primer White and allow 24 hours to dry. Fill nail holes and cracks with appropriate patching material. Sand lightly and dust off.

Previously Painted - Wash down thoroughly to remove all dirt, grease etc. Remove loose and flaking paint, sand and clean down. Spot prime bare timber with SOLVER Line 4388 Solver Master Wood Primer White, then proceed as for new unpainted work.

**STAIN SEALING:**

Seal with SOLVER Line 4747 Quick Drying Multi Block Stain Sealer (Solvent based).

**FUNGUS INFECTED AREAS:**

Treat the surface with SOLVER Line 4651 Sterilizing Wall-Wash. If abnormal conditions are expected, SOLVER Line 4651 Anti-Fungus Additive can be added to the paint for extra protection. For normal conditions this addition will not be necessary.

**STIRRING:**

Mix contents thoroughly with a broad flat paddle reaching to the bottom of the can.

**THINNING:**

Use direct from the can, but if thinning becomes necessary use Mineral Turps sparingly. For spraying, thin 5-15% with SOLVER Line 4600 Spraying (Fast) Thinner.

**APPLICATION:**

Apply 2 full even coats by brush, roller or spray. Avoid excessively thick application as this can lead to cracking. Avoid lapping into partially dry areas where possible. When rolling use a short nap blended synthetic roller. For airless spray use an 11 or 13 thou spray tip. DO NOT apply under very cold or damp conditions or when dew or frost are likely to occur.

**DRYING TIME:**

When the temperature is around 25°C:

|              |   |           |
|--------------|---|-----------|
| DRY TO TOUCH | : | 1-2 hours |
| RECOAT       | : | 24 hours  |

Under cooler or humid conditions allow longer times.

**CLEAN UP:**

Clean equipment with Mineral Turps. For best care of brushes and rollers use SOLVER Line 4331 Brush & Roller Cleaner to complete the clean up.

**COLOURS:**

White and machine tinted pastel colours.

**SIZES:**

10 litre

**CAUTION:**

Flammable.

**PROVIDE ADEQUATE VENTILATION DURING USE.****KEEP OUT OF REACH OF CHILDREN**

**FOR FURTHER SAFETY INFORMATION REFER TO RELEVANT MATERIAL SAFETY DATA SHEET OVERLEAF AND ALSO PRODUCT INFORMATION SHEET SS-100.**

**CHANGES SINCE LAST ISSUE:**

SURFACE PREPARATION: Removal of deleted product.