

Reviewed June 2005

PRODUCT INFORMATION

FC-4101-01

SOLVER LINE 4101 - BLACK R.F.U.

DESCRIPTION:

An economic, extremely fast drying resin based spraying enamel.

USE ON:

Industrial products and equipment where an economic finish is required.

COVERAGE:

Approximately 12-14 square metres per litre on smooth or sealed surfaces. This equates to a film thickness of 15 - 17 microns, not taking into account losses due to method of application.

SURFACE PREPARATION:

Remove rust, dirt, flaking paint, etc. Degrease with SOLVER Line 4510 Solprep Degreaser. For maximum adhesion it is best to prime metal surfaces with SOLVER Line 4632 Single Pack Self Etch Primer or SOLVER Line 4629 Fast Dry Zinc Phosphate Anti Corrosive Metal Primer.

STIRRING:

Mix contents thoroughly with a broad flat paddle reaching to the bottom of the can.

THINNING:

Use direct from the can, but if thinning becomes necessary use SOLVER Line 4355 Enamel (Slow) Thinner sparingly.

APPLICATION:

Air spray at 315-350kPa (45-50 P.S.I.) 2 coats wet on wet.

DRYING TIME:

When temperature is around 25°C:

DRY TO TOUCH : 4-5 minutes
RECOAT TIME : 1 hour

Under cooler or humid conditions, allow longer times.

CLEAN UP:

Clean equipment with SOLVER Line 4355 Enamel (Slow) Thinner or SOLVER Line 4600 Spraying Enamel (Fast) Thinner.

COLOURS:

Black only.

SIZES:

20 Litre only.

CAUTION:

Flammable.

PROVIDE ADEQUATE VENTILATION DURING USE.

FOR FURTHER SAFETY INFORMATION REFER TO MATERIAL SAFETY DATA SHEET OVERLEAF AND ALSO PRODUCT INFORMATION SHEET SS-100.

CHANGES SINCE LAST ISSUE: